

304 R.375

Work Order ID 95562

95562

Page 1

Item ID: D4021-9

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 1/11/13 Start Qty: 64.00

64

Cust Item ID:

Required Date: 1/17/13 Req'd Qty: 64.00

64

Customer:

Reference:

Approvals:

Process Plan: MLC

Date:

13-01-11

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4021

B

100

0.00

100

Hardinge

Hardinge CNC Lathe Small

Memo

0.00

TURN AS PER FOLIO FA 868 AND DWG D4021

DWG REV:

FOLIO REV: B

***MACHINE TO .375" MAX OD ***

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.00

82 0

DAS
13
2-89

13-1-15

82 0

DAS
13
2-89

13-1-15

Work Order ID 95562

January-11-13 2:05:20 PM

95562

Page 2

Item ID: D4021-9

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Bushing

Stop ***NS2***

Start Date: 1/11/13 Start Qty: 64.00 ***64***

Cust Item ID:

Required Date: 1/17/13 Req'd Qty: 64.00 ***64***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00		13/01/05		82	0		DAS 14 1-13
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>W1004</u> Memo	0.00 0.00				82 x			82 13-01-16
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							13/1/17 JG

13-01-14

Picklist Print

January-11-13 2:05:23 PM

Page 1

Work Order ID: 95562

95562

Parent Item: D4021-9

D4021-9

Parent Item Name: Bushing

Start Date: 1/11/13

Required Date: 1/17/13

Start Qty: 64.00

Required Qty: 64.00

Comments:

IPP REV:A NEW ISSUE 09-11-23 JLM VERIFIED BY:DD IPP
Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as
per dwg revB DD 10.04.20 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304R0.375

Purchased

No

f

119.6160

5.312

**

13-1-15

045
13
9-89

M304R0 375

304 ROUND BAR 0.375

Location

Loc Qty

Loc Code

MAT029

119.616

119346

2.328

120204

5.442

121380

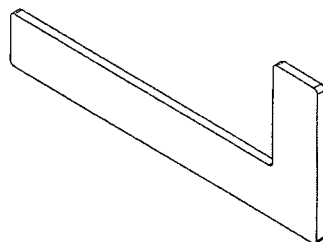
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123294

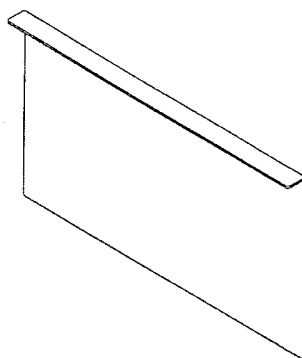
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64

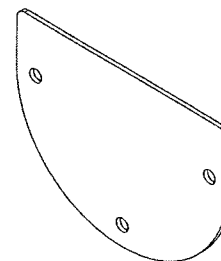
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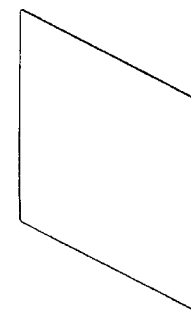
D4021-1 HANDLE PLATE



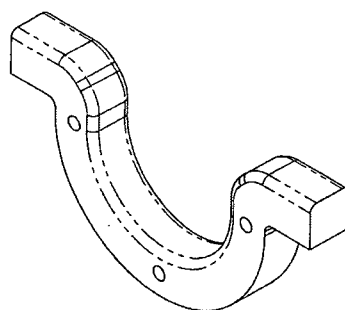
D4021-3 DATA PLATE



D4021-5 BLANKING PLATE



D4021-11 INSTRUCTIONS PLATE



D4021-7 HOOP



D4021-9 BUSHING

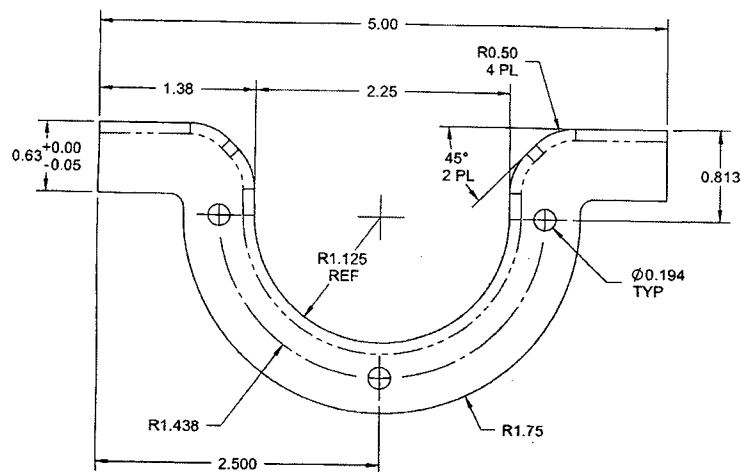
9562
ML5 1301-11

RELEASED
2010-04-14
MP

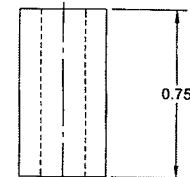
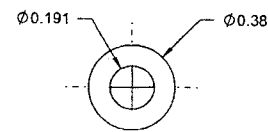
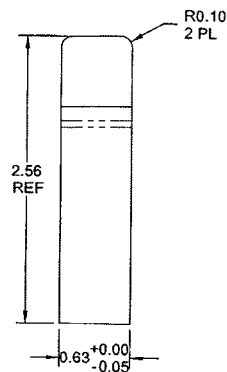
B	POWDER COAT SPEC ADDED TO NOTE 2 (A8-2)	JPH	10.04.06
A	NEW ISSUE	JPH	10.01.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4021	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MISC PARTS - 350 BASKET	NTS
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RELEASED
2010-04-14
NIP

95562



D4021-7 HOOP



D4021-9 BUSHING

NOTES:

- 1) MATERIAL-7: 304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M304B
- 9: 304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276
REF DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -7: 0.80 lbs
-9: 0.02 lbs

RELEASED
2010-04-14
NR

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4021	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MISC PARTS - 350 BASKET	NTS
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